

- ① Do not use corrosive or flammable gas or liquid with this product.
- ② Please use within the operating pressure range. Do not apply pressure beyond recommended maximum pressure, permanent damage to the pressure sensor may occur.
- ③ Do not drop, hit or allow excessive shock. Even if switch body appears undamaged, internal components may be broken and can cause malfunction.
- ④ Turn power off before connecting wiring. Wrong wiring or short circuit will damage and/or cause malfunction.
- ⑤ Do not use in environment containing steam or oil vapor.
- ⑥ This product is not explosion-proof rated. Do not use in atmosphere containing flammable or explosive gases.
- ⑦ Wiring for pressure sensor should avoid power source line and high voltage line. If use in the same circuit, noise may cause malfunction.

PR-0031D 2012/07 Printing We reserve the right to change the specification without prior notice.

The diagram shows the connector code **P 20 C - 0 1 - F 1 -** with lines connecting each part to its description:

- P**: Model
 - 20 : P20 Series(IP 40)
 - 25 : P25 Series(IP 65)
- C**: Pressure Range
 - C : Compound (-100.0~100.0kPa)
 - V : Vacuum (0.0~-101.3kPa)
 - P : Positive (-0.100~1.000MPa)
- 0 1**: Output Specifications
 - 01 : 2 NPN output & 1 Analog output
 - 02 : 2 NPN output
 - 03 : 2 PNP output & 1 Analog output
 - 04 : 2 PNP output
- F 1**: Pressure Port
 - F1 : 1/8" PT
 - F2 : 1/8" NPT
 - F3 : G1/8"
- Blank**: Cable Length/Connector
 - Blank : With 2 meter cable
 - QD : With M8, 4 Pin male connector
 - *Only type P20/25□-02□, P20/25□-04□
- Optional Parts**:
 - M84R-W0085-2M : With M8, 4-Pin fe
 - BT-1 : Mounting bracket
 - BT-2 : Mounting bracket
 - PA-A : Panel adapter
 - PA-B : Panel adapter + Front protect

The diagrams illustrate four different output configurations for the P20/25 module, each showing a 'Switch main circuit' and a 'DC 12-24V' power source.

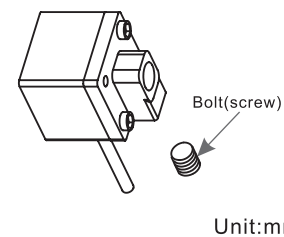
- P20/25-01:** NPN output & Analog output. The switch main circuit includes a 1KΩ resistor. The output is labeled 'Analog Output (Orange)' and 'OUT1 (Black)'. The DC source is connected to 'DC(+) (Brown)' and 'DC(-) (Blue)'.
- P20/25-02:** NPN output. The switch main circuit includes a 1KΩ resistor. The output is labeled 'OUT1 (Black)' and 'OUT2 (White)'. The DC source is connected to 'DC(+) (Brown)' and 'DC(-) (Blue)'.
- P20/25-03:** PNP output & Analog output. The switch main circuit includes a 1KΩ resistor. The output is labeled 'Analog Output (Orange)' and 'OUT1 (Black)'. The DC source is connected to 'DC(+) (Brown)' and 'DC(-) (Blue)'.
- P20/25-04:** PNP output. The switch main circuit includes a 1KΩ resistor. The output is labeled 'OUT1 (Black)' and 'OUT2 (White)'. The DC source is connected to 'DC(+) (Brown)' and 'DC(-) (Blue)'.

The diagram shows a rectangular control panel for an MPa gauge. At the top right is a label 'MPa'. Below it is a large rectangular display area. Below the display are two small rectangular buttons labeled 'OUT1' and 'OUT2'. Below these are two circular buttons with upward and downward arrow symbols. A central circular button is labeled 'SET'. Arrows point from text labels to these components: 'Switch (OUT1) (Green LED)' points to the OUT1 button; '3 1/2 digit LED display' points to the display area; 'Display the measured pressure value, each setting mode and error code.' points to the display area; 'Switch (OUT2) (Red LED)' points to the OUT2 button; 'Use the ▲ button to change setting mode and pre-set desired value.' points to the upward arrow button; 'Setting Button Change setting mode and pre-set final desired value.' points to the SET button; and 'Use the ▼ button to change setting mode and pre-set desired value.' points to the downward arrow button.

The technical drawing shows two views of the QD-01 module:

- Front View (Left):** A square module with a width of 31 mm and a height of 31 mm. It features a monochrome LCD screen at the top, labeled "HD". Below the screen are two output indicators, "OUT1" and "OUT2", each followed by a small LED symbol. At the bottom center is a circular button labeled "SET" flanked by two triangular navigation arrows.
- Side View (Right):** Shows the module's depth as 36.5 mm. It illustrates the mounting bracket on the right side and the cable connector on the left.
- Cable Length:** A dimension line indicates a total cable length of 300 mm from the module face to the end of the shielded section.
- QD PINOUT Diagram:** A circular diagram showing four pins arranged around a central point:
 - (1) Brown(+) at the top-left position.
 - (2) White (OUT2) at the top-right position.
 - (3) Blue (-) at the bottom-right position.
 - (4) Black (OUT1) at the bottom-left position.

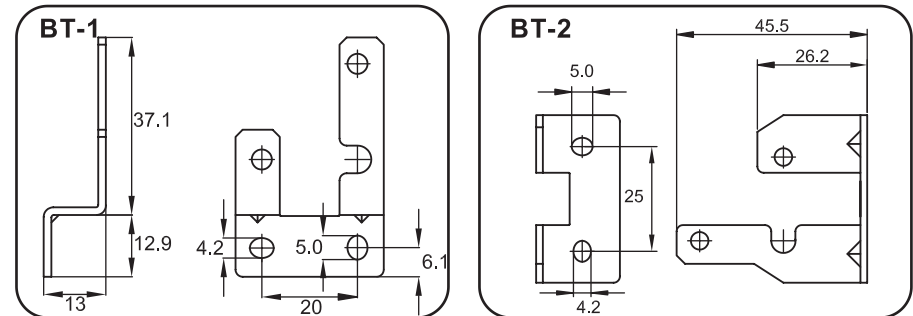
1. This product has two inlet pressure ports, select the one most convenient for installation.
2. Please plug the unused inlet port with supplied port plug. Use seal tape to prevent pressure leak.



Technical drawing of a shaft assembly. The drawing shows a shaft with a diameter of $\varnothing 32$ mm. The shaft is supported by a bearing with a bore diameter of $\varnothing 32$ mm. The shaft has a total length of 2000 mm. The bearing has an outer diameter of 76 mm and a width of 22 mm. The shaft has a keyway with a key of width 10 mm. The shaft has a thread of M8 x 1 mm. The drawing includes a break line indicating that the shaft is longer than shown.

Mounting bracket **BT-1**

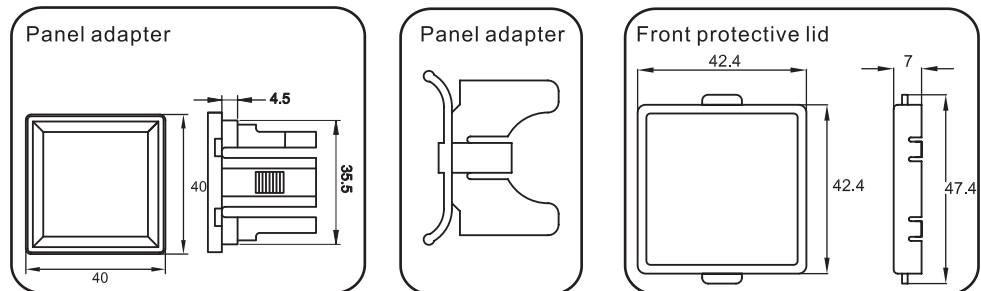
Mounting bracket **BT-2**



This exploded view diagram illustrates the components of the front protective lid assembly. The main parts shown are:

- Front protective lid**: The outermost cover.
- Panel adapter**: Two adapters, one positioned between the lid and the panel, and another between the panel and the rear housing.
- Panel**: The central rectangular component with dimensions $36 \times 36 \pm 0.3\text{mm}$.
- Rear Housing**: The base unit containing internal components like the sensor and lens.

The thickness of the panel adapter is specified as $t \leq 4.5\text{mm}$. Arrows indicate the assembly sequence from left to right.

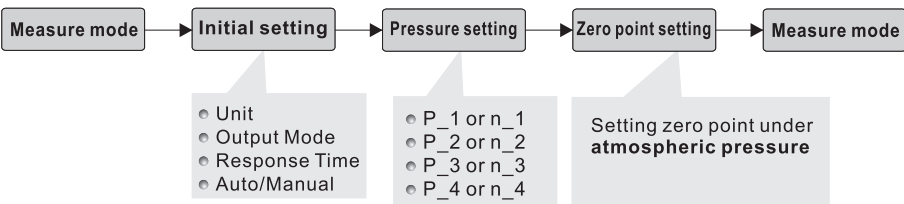


Dustproof protector

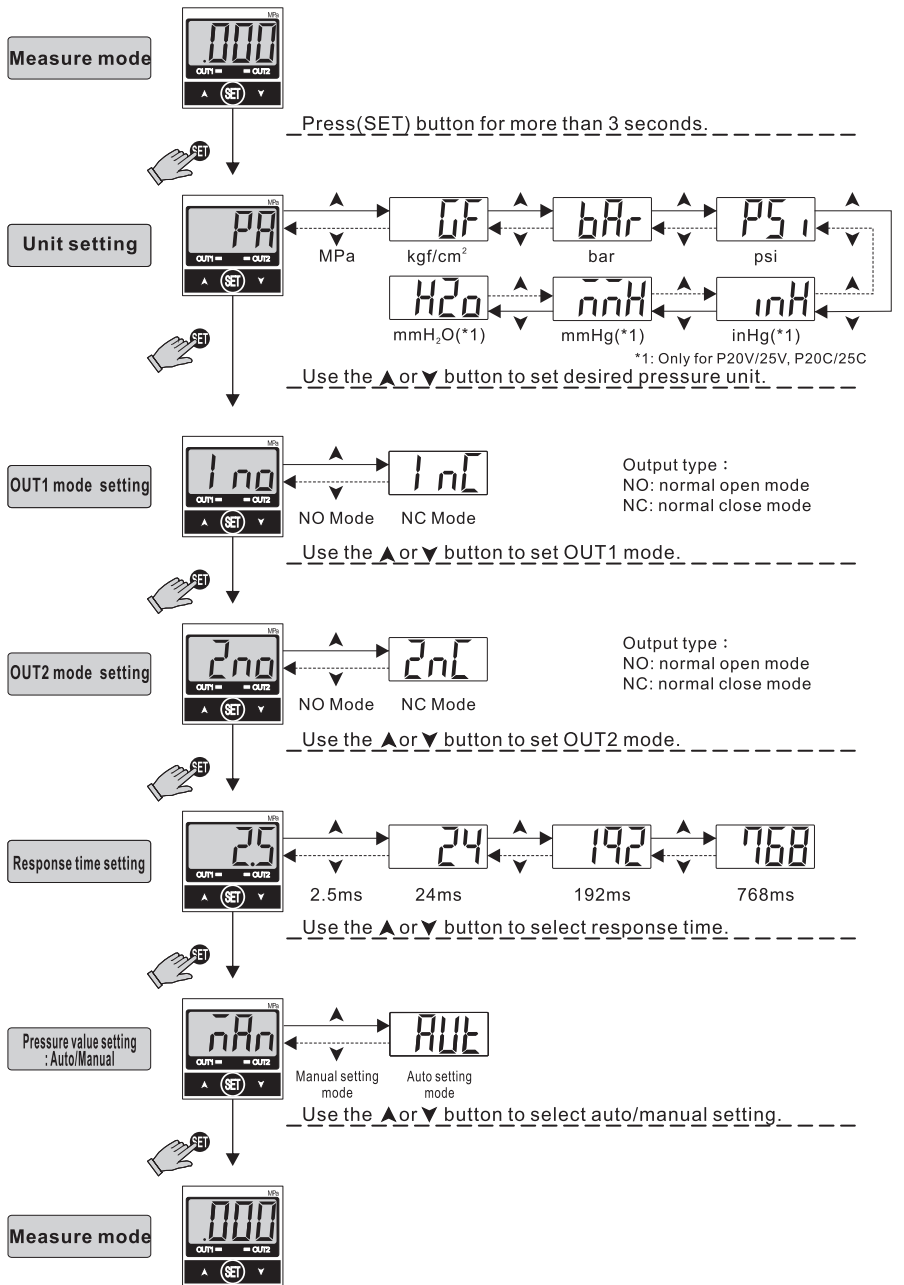
 **Caution:** This device must be installed to maintain IP 65 (Dust and splash proof) enclosure rating.

Unit:mm

SETTING STEPS

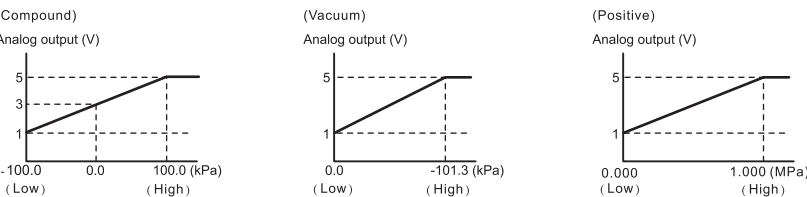


INITIAL SETTING MODE



ANALOG OUTPUT

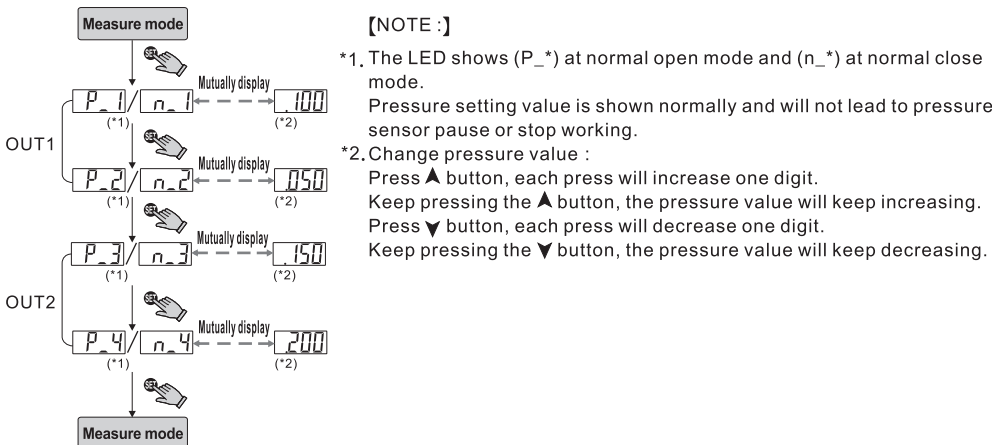
Analog Output range 1 to 5V, proportional to the pressure range.



PRESSURE SETTING MODE

Select auto/manual setting mode during initial set-up

Manual setting mode

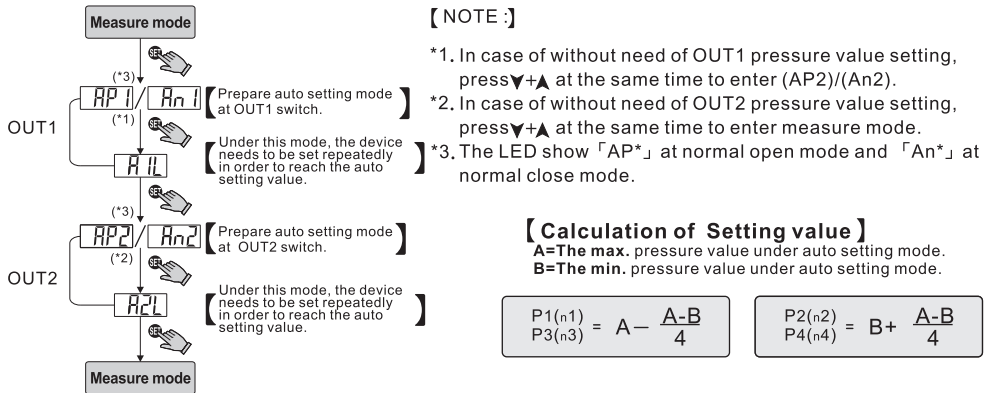


【NOTE :】

1. The LED shows (P_) at normal open mode and (n_*) at normal close mode. Pressure setting value is shown normally and will not lead to pressure sensor pause or stop working.

*2. Change pressure value : Press ▲ button, each press will increase one digit. Keep pressing the ▲ button, the pressure value will keep increasing. Press ▼ button, each press will decrease one digit. Keep pressing the ▼ button, the pressure value will keep decreasing.

Auto setting mode



【NOTE :】

*1. In case of without need of OUT1 pressure value setting, press ▼+▲ at the same time to enter (AP2)/(An2).

*2. In case of without need of OUT2 pressure value setting, press ▼+▲ at the same time to enter measure mode.

3. The LED show 「AP」 at normal open mode and 「An*」 at normal close mode.

【Calculation of Setting value】

A=The max. pressure value under auto setting mode.

B=The min. pressure value under auto setting mode.

$$P1(n1) = A - \frac{A-B}{4}$$
$$P3(n3) = A - \frac{A-B}{4}$$
$$P2(n2) = B + \frac{A-B}{4}$$
$$P4(n4) = B + \frac{A-B}{4}$$

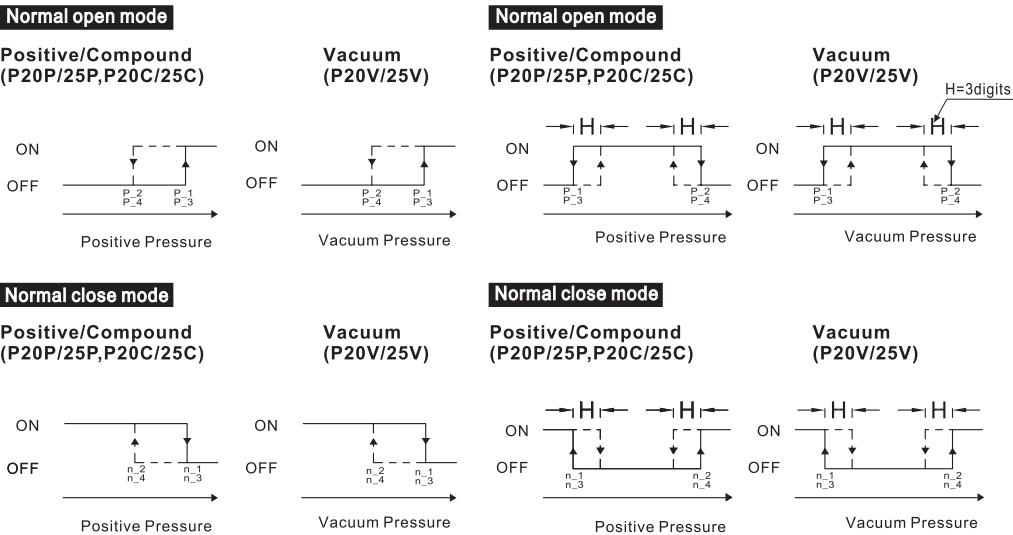
OUTPUT TYPE

Hysteresis Mode : P1(n1)>P2(n2), P3(n3)>P4(n4)

Output hysteresis value can be pre-set.

Window comparator mode : P1(n1)<P2(n2), P3(n3)<P4(n4)

Within pressure setting range, pressure sensor output can be ON or OFF.



【NOTE :】

When hysteresis mode setting is within 2 digits, if the input and pre-set pressure is quite near, pressure sensor output might cause chattering.

【NOTE :】

Hysteresis is fixed in 3 digits. Pressure value level setting: At least 6 digits.

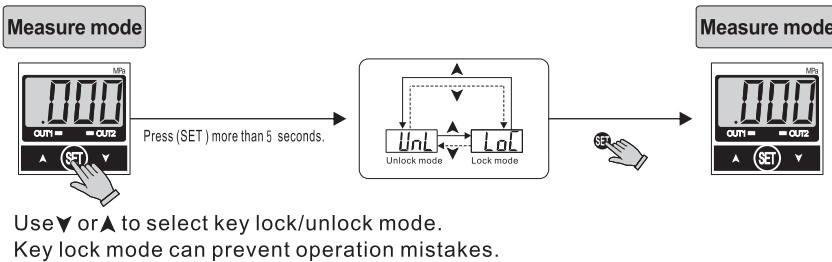
ZERO POINT SETTING / THE MAX. & MIN. DISPLAY MODE

Zero setting: Press the ▼+▲ button at the same time until the "00" is shown. Release the button to end zero setting.

The Max. value display mode: Press ▲ button 2 seconds to enter the max. value mode, pressure sensor will detect the max. value and keep display. Press ▲ button 2 seconds to return to measure mode.

The Min. value display mode: Press ▼ button 2 seconds to enter the min. value mode, pressure sensor will detect the min. value and keep display. Press ▼ button 2 seconds to return to measure mode.

KEY LOCK / UNLOCK MODE



ERROR CODE INSTRUCTION

Error Name	Error code	Error instruction	Troubleshooting
Excess load current error	OUT1: Er1, OUT2: Er2	Excess load current of 80 mA	Turn power off and check the cause of overload current or lower the current load under 80 mA, then restart.
Residual pressure error	Er3	During zero reset, ambient pressure is over ±3% F.S.	Change input pressure to ambient pressure and perform zero reset again.
Applied pressure error	---	The applied pressure is excess the upper limit of pressure setting.	Adjust the pressure within applied pressure range.
System error	Er4, Er6, Er7, Er8	Internal data error, Internal system error, Internal data error, Internal system error	Turn power off, and then restart. If error condition remains, please return to factory for inspection.

CHANGE PRESSURE UNIT TAG

When the pressure setting is not kPa or MPa, please remove the pressure unit tag and place the selected tag on the indicated area of the faceplate to assure the pressure unit is not misemployed and that setting error does not occur.

	From	To	Pa	kPa	MPa	kgf/cm ²	mmHg	psi	bar	inHg	mmH ₂ O
mmHg	1 Pa	1	0.001	0.000001	0.000010197	0.00750062	0.000145038	0.00001	0.0002953	0.101968	
kPa	1 kPa	1000.000	1	0.001000	0.010197	7.500616	0.145038	0.010000	0.2953	101.9689	
MPa	1 MPa	1000000	1	0.001000	10.197	7500.616	145.038	10	295.2998	101968.9	
kgf/cm ²	1 kgf/cm ²	98066.5	98.0665	0.0980665	1	735.559	14.2233	0.980665	28.95979	10000.20	
mmHg	1 mmHg	133.32	0.13332	0.000133	0.0013595	1	0.019336	0.0013332	0.039370	13.5954	
psi	1 psi	6895	6.895	0.006895	0.07031	51.7157	1	0.06895	2.036074	703.07	
bar	1 bar	100000.0	100.0000	0.100000	1.01972	750.062	14.5038	1	29.52998	10196.89	
inHg	1 inHg	3386.388	3.386388	0.003386	0.034530	25.40000	0.491141	0.033863	1	345.324	
mmH ₂ O	1 mmH ₂ O	9.80665	0.00980	-	0.000099	0.0735578	0.00142	0.000098	0.002895	1	

【NOTE :】

When using a unit mmH₂O, please multiply display value by 100.